Quick Installation Guide P2600KA-EN REV C | 2024-02

## **CellClutch**<sup>™</sup>

### **CLBAW & CLBPW**

**Data Transmission** 





For additional product information visit our website at www.ClecoTools.com

Copyright © 2024 Apex Brands, Inc. All rights reserved.

#### Disclaimer

Apex Tool Group reserves the right to modify, supplement, or improve this document or the product without prior notice.

#### Trademark

Cleco is a registered trademark of Apex Brands, Inc.

#### **Apex Tool Group**

670 Industrial Drive Lexington, SC 29072 USA

Manufacturer **Apex Tool Group GmbH** Industriestraße 1 73463 Westhausen Germany



### Content

1	About this Document	.4
1.1	Other Documents	4
1.2	Symbols in the Text	4
2	System Layout	.5
2.1 2.1.1 2.1.2 2.1.3	WLAN communication Tool Data Country-specific channel settings Cell planning for access point	5 5 6 7
3	Before Initial Operation	.9
3.1	Requirements	9
3.2	Install Software	9
4	Initial operation	10
4.1 4.1.1 4.1.2	Configuring the access point mPro200GC-AP mPro400GCD	10 10 11
4.2	Configuring RF settings	12
4.3	Installing the Tool	14



EN 1

## About this Document

This document is intended for qualified employees responsible for installation and maintenance (administrators, installers, maintenance technician, service, operator).

It contains information

- for save, appropriate installation and handling. This document is not sufficient for planning complex network infrastructures.
- about system structure.

The original language of this document is German.

#### 1.1 Other Documents

Number	Document
P2260JH	Installation Manual – WLAN Data Transmission
P2280PM	Programming Manual – S168813 mPro400GC(D) & mPro200GC(-AP)
P2547BA	Instruction Manual – CLBA & CLBP Cordless EC Tool
P2570PM	Programming Manual – S168715 CLBA & CLBP & CLBS
	S168691 mProRemote Professional

#### 1.2 Symbols in the Text

italic	Menu options (e.g., Diagnostics) input fields, check boxes, radio buttons or dropdown menus.
>	Indicates selection of a menu option from a menu, e.g., File > Print.
<>	Specifies switches, pushbuttons or the keys of an external keyboard, e.g., <f5>.</f5>
Courier	Indicates Filenames and paths, e.g., setup.exe.
•	Indicates lists, level 1.
-	Indicates lists, level 2.
a) b)	Indicates options.
>	Indicates results.
1. () 2. ()	Indicates action steps.
►	Indicates single action steps.



## 2 System Layout

The communication between the controller and the tool is possible via WLAN or Bluetooth. The tool can communicate with a mPro200GC-AP or mPro400GCD controller.

The model name of WLAN or Bluetooth enabled tools has a "W" in the 5th position of the name and ends with a country abbreviation.

#### 2.1 WLAN communication

The system layout described is based on communication via WLAN. The access point is integrated in the mPro200GC-AP controller. The tools can communicate according to the following standard:



Fig. 2-1: System layout with mPro200GC-AP

Fig. 2-2: System layout with mPro400GCD

#### 2.1.1 Tool Data

Feature	Data					
Standard	IEEE 802.11a/b/g/n					
Safety	WEP-64 HEX WEP-64 ASCII WEP-128 HEX WEP-128 ASCII WPA/WPA2-PSK TKIP WPA/WPA2-PSK AES	EAP-PEAP TKIP EAP-PEAP AES EAP-TLS TKIP EAP-TLS AES Ciso LEAP TKIP Ciso LEAP AES				
Range	Typically, up to 50 m					
Channels	1 – 13 (2.400 – 2.500 GHz) 36, 40, 44, 48, 52, 56, 60, 64, 100, 104 132,136, 140, 149, 153, 157, 161, 165	I, 108, 112, 116, 120, 124, 128, (5,180 – 5,825 GHz)				
Transmission power	smission power ≤ 20 dBm					
Sensitivity	-95 dBm (typ. @ 1 Mbps, 2.4 GHz) -86 dBm (typ. @ 1 Mbps, 2.4 GHz) -90 dBm (typ. @ 6 Mbps, 2.4 GHz) -90 dBm (typ. @ 6 Mbps, 5 GHz) -72 dBm (typ. @ 48 Mbps, 5 GHz)					
Modulation	CCK/DSSS/OFDM					



## EN 2.1.2

#### .2 Country-specific channel settings

The tools work in the license-free 2.4 GHz/5 GHz ISM band.

Band	Channel	Frequency in GHz	World	Europe	USA/ Canada	China
			World	EU	FCC	CN
2.4 GHz	1	2.412	x	x	x	x
IEEE802.11b/g	2	2.417	x	x	x	x
	3	2.422	x	x	x	x
	4	2.427	x	x	x	x
	5	2.432	x	x	x	x
	6	2.437	x	x	x	x
	7	2.442	x	x	x	x
	8	2.447	x	x	x	x
	9	2.452	x	x	x	x
	10	2.457	x	x	x	x
	11	2.462	x	x	x	x
	12	2.467	-	x	-	x
	13	2.472	-	x	-	x
5 GHz	36	5.180	x	x	x	x
IEEE802.11a U-NII-1	40	5.200	x	x	x	x
	44	5.220	x	x	x	x
	48	5.240	x	x	x	x
5 GHz	52	5.260	-	x	x	x
U-NII-2	56	5.280	-	x	x	x
	60	5.300	-	x	x	x
	64	5.320	_	x	x	x
5 GHz	100	5.500	-	x	x	-
IEEE802.11a U-NII-2 ext	104	5.520	-	x	x	_
	108	5.540	-	x	x	-
	112	5.560	-	x	x	-
	116	5.580	-	x	x	_
	120	5.600	_	x	_	_
	124	5.620	-	x	-	-
	128	5.640	_	x	_	_
	132	5.660	_	x	x	_
	136	5.680	_	x	x	_
	140	5.700	-	x	x	_



Band	Channel	Frequency in GHz	World	Europe	USA/ Canada	China
			World	EU	FCC	CN
5 GHz	149	5.745	_	0	х	x
U-NII-3	153	5.765	_	0	х	x
	157	5.785	_	0	х	x
	161	5.805	-	0	x	х
	165	5.825	_	0	х	x

#### Legend

x: Approved and available

-: Not permissible, blocking necessary

o: Permissible with limited power

#### 2.1.3 Cell planning for access point

Each channel operates with a frequency range of 22 MHz. To avoid overlapping the frequency ranges, the channels must be chosen so that they do not overlap. In other words, a maximum of 3 independent channels (e.g., 1, 6 and 11) are available in the 2.4 GHz frequency band.

The 5 GHz frequency band provides up to 21 independent channels.

To minimize interference between different radio cells that share the same RF channel, it is advisable to physically separate them. Note that for multistory buildings, it is necessary to consider both higher and lower floors.

The following overview shows the basic channel assignment.



Fig. 2-3: Idealized radio cells, the rectangle symbolize the application areas of the tools

The physical circumference of a radio cell depends primarily on the access point used, the antennas and the type of construction in the surrounding area. The limit of a radio cell is reached when the signal-tonoise ratio (SNR) falls below 15 dB. If the ratio falls below this value, a new radio cell should be started. The typical circumference of a radio cell in a building is up to 50 m.

For the tool to be able to connect to different access points automatically (roaming), the SSID and encryption must be set identically at the corresponding access points.



If wide-area coverage with controlled emission from multiple access points is required, corresponding planning and evaluation must be carried out for the specific case.

#### Example installation 5 GHz

- Several overlapping radio cells are possible, even if only one free channel is used.
- Up to 200 tools are then possible within the radio range with a limited volume of data.
- The range of the radio cells is limited by the minimal transmission power.

System Layout

2

EN





Fig. 2-4: Idealized radio cells = Range of use of the tools, channel 60



Apex Tool Group

# Cleco

## 3 Before Initial Operation

#### 3.1 Requirements

- Laptop/PC with:
  - Operating system: Windows 10, 64 Bit
     Screen resolution: 1280 x 768 or higher
- CLPC100 PC software
- Software S168691 mProRemote Professional
- Micro-B USB cable

#### 3.2 Install Software

i

#### Installing the software

- 1. Download the *Installer X.Y.Z* software package from the following website: *https://software.apextoolgroup.com/current-software-packages/cellclutch/*
- 2. Start the CellClutch-X.Y.Z.exe installation file and follow the installation instructions.
- 3. Set network settings from laptop/PC to i. e. 192.168.100.201 (if mPro200GC-AP is used).

Windows does not recognize the manufacturer of the software, so a Windows virus message appears. To start the installation, press *More information* and *Run anyway*.



## EN 4 Initial operation

The CellClutch tool and the tightening sequence are configured with the CLPC100 software.

#### 4.1 Configuring the access point

#### 4.1.1 mPro200GC-AP

In the factory setting, the IP address and the subnet mask of the controller are specified with a default value (Ethernet 1):

Parameter	Default value
IP address	192.168.100.200
Subnet mask	255.255.255.0



#### Note IP address conflict

The 200 Series controllers have a factory default IP address of 192.168.100.200. If multiple controllers are connected to the same network without changing the original IP address, an IP conflict occurs.
 Assign a new, unique IP address to each controller.

#### Configuring the access point

- 1. Connect laptop/PC directly to the controller via an Ethernet cable.
- 2. Start mProRemote Professional on the Laptop/PC.
- 3. Enter the IP address 192.168.100.200 in the Remote Control tab in the Target input field.
- 4. Press Remote (TCP/IP).
  - > A connection to the controller is established.
  - > The user interface of the controller opens on the laptop/PC.
- 5. Select Navigator > Utility > System Settings > Cordless Tools.
- 6. Open the WLAN AP Configuration.
- 7. Carry out the desired settings for the configuration of the access point.
- 8. Press <Apply> to save the changes.

This tab is only displayed for the series mPro200GC(-AP) controller.

Activate )			ication			comgaration		
SSID:	mPr	o_A844	184			📝 Set defa	ault SSID	
Password:	1234	5678				- V Default	password	Generate Password
Channel selec	ction:							
2.4 GHz cha	nnels (802	2.11 b/	g/n)					
<u> </u>	2	3	<b>4</b>	6 (	6 (			
07	8	9	10	0 11				
5.2 GHz cha U-NII-1	innels (802	2.11 a)						
36	<u>4</u> 0 (	) 44	<b>48</b>					
Information Static IP addro Subnet mask: Gateway: 192. Wifi-Encryptic	to setup ess range : 255.255.2 .168.245.2 on: WPA/	clients for too 55.0 50 WPA2-	for acce ls: 192.16 PSK AES	<b>ss point:</b> 8.245.1 to	192.168.2	245.100		

Fig. 4-1: WLAN AP Configuration tab



Parameter	Description
Activate WLAN Communica- tion	If the checkbox is activated, WLAN is enabled on the controller. The bluetooth function is deactivated.
SSID	Enter the SSID for the WLAN name (access point) to which a connection is to be established.
Set default SSID	If the Set default SSID checkbox is activated, then a default value for the SSID is assigned.
Password	Enter the password for the access point. The default password is visible. As soon as a new password is assigned, asterisks * are displayed instead of numbers.
<generate password=""></generate>	Press <generate password=""> to generate any eight-digit password.</generate>
Default Password	If the <i>Default Password</i> checkbox is activated, then the default password is displayed.
Channel bands	<ul> <li>Select the frequency band. Only one channel can be selected. The following may be selected:</li> <li>2.4 GHz</li> <li>5.2 GHz</li> </ul>
2.4 GHz channels (802.11 b/g/n)	Select channel. Only one channel can be selected. Only active if the 2.4 GHz frequency band has been selected.
5.2 GHz channels (802.11 a)	Select channel. Only one channel can be selected. Only active if the 5.2 GHz frequency band has been selected.
Information to setup clients for access point	<ul> <li>Access point information:</li> <li>Range of IP addresses for tools</li> <li>Subnet mask</li> <li>Gateway</li> <li>WLAN encryption</li> </ul>
<identify></identify>	Update the view of the WLAN settings.
<apply></apply>	Save the settings.
<0K>	Exit software, the settings are saved.
<cancel></cancel>	Exit software, the settings are not saved.

For all other settings, default values are assigned, which cannot be changed.



If the PC cannot establish a connection to the controller, then the settings can be made via a monitor connected to the controller.

#### Make settings via monitor

- Connect a monitor via a VGA connection, as well as a keyboard and a mouse, to the controller.
   The software user interface for the controller appears on the screen.
- 2. Navigator> Utility > System Settings > Cordless Tools wählen.
- 3. Open the WLAN AP Configuration.
- 4. Carry out the desired settings for the configuration of the access point.
- 5. Press <Apply> to save the changes.

#### 4.1.2 mPro400GCD

To configure an access point to work with a mPro400GCD, see document P2260JH.



## EN 4.2 Configuring RF settings

The tool RF settings can be configured with a laptop/PC. Perform the following steps only when WLAN communication is to be established.

#### Connect the tool to the laptop/PC via USB

1. Connect the tool to the laptop/PC via a Micro-B USB cable.





Fig. 4-2: Remove battery

Fig. 4-3: Connect Micro-B USB cable

2. Determine the serial port (COM port) of the tool in the device manager of the laptop/PC.

🛓 Device Manager
File Action View Help
<ul> <li>&gt; Ports (COM &amp; LPT)</li> <li>Intel(R) Active Management Technology - SOL (COM3)</li> <li>USB Serial Ports (COM7)</li> <li>&gt; Print queues</li> </ul>

#### Fig. 4-4: Device Manager

3. Start the CLPC100 PC software.

COM3 - CellClu	tch		- 🗆 X
File Edit Tool I	anguage Help		
	Product Information	Standard Application Settings	Backoff Application Settings
Model	CLBPW12Q-EU (D	> Stage 1	V 👿 Stage 1
Serial Number	ICJ1005 @	> Stage 2	Rotation CW CCW 7 @Speed 140 ‡ rpm
Firmware Version	CLSW101-1.1.7-1206 Aug 17 2023 ()	> Stage 3	Condition Angle Duration ODuration 500 tms
Gear Ratio	32.802 ( <sup>1</sup> )	> Stage 4	Stage 2
Tool Name		> Stage 5	> Stage 3
Note	DEFAULT	V 🕅 Tightening Stage	> Stage 4
		Rotation CW CCW (* @Speed 189 ‡ rpm	> Stage 5
	General Settings	Limitation Angle Duration ODuration 2000 Cms	> Tightening Stage
Enabled Direction	Both Standard Backoff	> After Clutch Stage	> After Clutch Stage
Motor Start Ramp	Normal Medium Soft		
Work Light	Bright Dim Off		
Status Light	Bright Dim Off		
Buzzer	On Off		
Brake	On Off		
	Advanced Settings		
Batch Processing	3 1 Timeout 4 1 s		
Restart Delay	200 ‡ ms		
Double Hit Protectio	n Active 0 0 ms		
Idle Shutoff	40 🇘 min		
	Tool Actions		
Connection			
Programming	* * *		
Data	6 0 X 🗠		

Fig. 4-5: PC software

- 4. Select under *Tool Actions* 😴 the COM port in the drop-down menu. For details see P2570PM.
- 5. Confirm the input with <OK>.



The Bluetooth settings on the tool are configured via the CLPC100 PC software. This function is only possible with Bluetooth-compatible CellClutch tools. The Model name of Bluetooth-capable tools has a "W" in the 5th position of the name and ends with a country abbreviation:

- EU: Europe
- NA: North America
- CN: China
- 00: Rest of the world

Example:

Tool model without WLAN	Tool model with WLAN
CLBP04Q	CLBP <b>W</b> 04Q-EU



If the WLAN connection to the controller is interrupted, up to 1023 offline results can be stored on the tool. As soon as the connection is re-established, the results are transmitted to the controller.

If the number of possible memory locations is exceeded, the oldest results are overwritten. Errors that generate an entry (e.g. batch timeout) also occupy a memory location.

#### Configure WLAN settings and write them to the tool

- 1. Connect the tool to the Laptop/PC via a Micro-B USB cable.
  - > The connected tool is displayed in the header and in the *Product Information* area.
- 2. To open the WLAN Settings, press 😤 . This function is only active when a WLAN capable tool is connected.

If WLAN settings are already stored on the tool, the data (except Network Key and Password) is automatically loaded and displayed when the dialog is opened.

3. Make the following settings:

CellClutch - WiFi Setting	IS		×
WiFi Settings			(·
MAC Address	6c:1d:eb:71:38:c9 🗘	Regulatory Domain	Europe 🗘
SSID	CellClutch	WLAN Standard	802.11 a/b/g/n 802.11 a 802.11 b/g/n SRD
Host Name	Tool ×	Channel Mode	Auto Manual
DHCP	Active	Frequency Bands	UNII-1 UNII-2 UNII-2-Ext UNII-3
IPv4 Address	192 . 168 . 50 . 1	2.4 GHz Channels	1 2 3 4 5 6 7 8 9 10 11 12 13 14
IPv4 Mask	255 . 255 . 240 . 0	UNII-1 Channels	36 40 44 48
IPv4 Gateway	192 . 168 . 50 . 50	UNII-2 Channels	52 56 60 64
Transport	TCP UDP	UNII-2-Ext Channels	100 104 108 112 116 120 124 128 132 136 140
IP Conflict Detection	Active	UNII-3 Channels	149 153 157 161 165
Security	EAP-TLS TKIP V	Transmit Power	Lowest Low Medium High Highest
Network Key		Roaming Aggressiveness	Lowest Medium-Low Medium Medium-High Highest
User		Certificate	<b>⊨ i</b>
Password		Certificate Password	
			Write Cancel

Fig. 4-6: WLAN settings

Parameter	Description
MAC Address	Display of the MAC address.
SSID	Enter SSID. SSID must be identical to the access point.
Hostname	Optionally, a hostname can be entered.
DHCP	The IP address is automatically assigned.
IPv4 Address	Enter the IP address.
IPv4 Mask	Enter the subnet mask.
IPv4 Gateway	Enter the IP address of the gateway.
Transport	Select the TCP protocol.
IP Conflict Detection	If the check box is selected, duplicate IP addresses are detected.

Parameter	Description	
Security	Select security. <i>Security</i> must be identical to the access point.	
Network Key	Enter the network key. The network key must be identical to the access point.	
User	Enter a username.	
Password	Enter a password.	
Regulatory Domain	Specifies country-specific channel settings. This setting is stored in the tool.	
WLAN Standard	<ul> <li>Select the WLAN mode:</li> <li>Select 802.11a/b/g/n if a frequency band of 2.4 GHz or 5 GHz is used.</li> <li>Select 802.11a if a frequency band of 5 GHz is used.</li> <li>Select 802.11b/g/n if a frequency band of 2.4 GHz is used.</li> <li>Select SRD if UNII-3 channels are used.</li> </ul>	
Channel Mode	<ul> <li>There are two setting options:</li> <li><i>Auto</i>: The corresponding channel is automatically searched for.</li> <li><i>Manual</i>: The channels are unlocked and can be selected manually. Assign the channel that was selected in WLAN configuration.</li> </ul>	
Frequency Band	Select a frequency band.	
2.4 GHz Channels	Select channels. These options depend on the <i>Regulatory Domain, WLAN Standard</i> and <i>Channel Mode</i> .	
UNII-1 Channels		
UNII-2 Channels		
UNII-2 Ext Channels		
UNII-3 Channels		
Transmission power	Set transmission power.	
Roaming Aggressiveness	Setting option, from which signal strength the tool connects with another access point.	
Certificate	Select a *.p12 certificate file. This is required for EAP-TLS encryption. As soon as the settings are written to the tool, the certificate file on the tool is replaced. If no certificate file is selected, the existing file on the tool re- mains.	
Certificate Password	If the certificate file is protected, enter the password.	

4. Click <Write>.

The WLAN settings are written to the tool. As soon as the data is transmitted, a Windows message is displayed on the laptop/PC.

#### 4.3 Installing the Tool

Up to ten tools can be connected to one controller via WLAN. Up to seven tools can be connected to one controller via Bluetooth.

- 1. Select Navigator> Tool Setup on the user interface of the controller.
- 2. Press <Install> to add a tool to the tool list.
- 3. Carry out the following settings:

Parameter	Description
Group Name	<ul> <li>Select Tool Group.</li> </ul>
Name	<ul> <li>Select Tool Group.</li> </ul>
Туре	Select CellClutch.
IP address / hostname	Enter the IP address that has been assigned to the tool using the LiveWire Utilities software.

4. Press <OK> and save the settings.

- The Tool List is displayed.
  - > Status of tool is now Needs User Acceptance..

EN



- 5. Select <Tool Settings>.
- 6. Check the *Model Number* and *Serial Number* and confirm that the tool displayed corresponds to the tool connected.
- 7. Save the settings with <Accept>.
  - > The Tool List is displayed. Status of tool is now Online.
- 8. To save the settings, select <Navigator>.
- 9. For additional programming for tightening (e.g., PG), see document P2280PM.

### **POWER TOOLS SALES & SERVICE CENTERS**

Please note that all locations may not service all products.

Contact the nearest Cleco® Sales & Service Center for the appropriate facility to handle your service requirements.



#### NORTH AMERICA | SOUTH AMERICA

DETROIT, MICHIGAN Apex Tool Group 2630 Superior Court Auburn Hills, MI 48236 Phone: +1 (248) 393-5644 Fax: +1 (248) 391-6295

#### LEXINGTON,

GERMANY

Industriestraße 1

Germany

73463 Westhausen

Apex Tool Group GmbH

Phone: +49 (0) 73 63 81 0

Fax: +49 (0) 73 63 81 222

SOUTH CAROLINA Apex Tool Group 670 Industrial Drive Lexington, SC 29072 Phone: +1 (800) 845-5629 Phone: +1 (919) 387-0099 Fax: +1 (803) 358-7681

#### MEXICO Apex Tool Group Vialidad El Pueblito #103 Parque Industrial Querétaro Querétaro, QRO 76220 Mexico Phone: +52 (442) 211 3800 Fax: +52 (800) 685 5560

#### EUROPE | MIDDLE EAST | AFRICA

FRANCE Apex Tool Group SAS 25 Avenue Maurice Chevalier - ZI 77330 Ozoir-La-Ferrière France Phone: +33 1 64 43 22 00 Fax: +33 1 64 43 17 17

#### ASIA PACIFIC

AUSTRALIA Apex Tool Group 519 Nurigong Street, Albury NSW 2640 Australia Phone: +61 2 6058 0300

#### CHINA Apex Power Tool Trading (Shanghai) Co., Ltd. 2nd Floor, Area C 177 Bi Bo Road Pu Dong New Area, Shanghai China 201203 P.R.C. Phone: +86 21 60880320 Fax: +86 21 60880298

HUNGARY

. Hungária Kft.

Platánfa u. 2

Apex Tool Group

9027 GyörHungary

Phone: +36 96 66 1383

Fax: +36 96 66 1135

#### Apex Power Tool Trading Private Limited Gala No. 1, Plot No. 5 S. No. 234, 235 & 245 Indialand Global Industrial Park Taluka-Mulsi, Phase I Hinjawadi, Pune 411057 Maharashtra, India Phone: +91 020 66761111

JAPAN Apex Tool Group Japan Korin-Kaikan 5F, 3-6-23 Shibakoen, Minato-Ku, Tokyo 105-0011, JAPAN Phone: +81-3-6450-1840 Fax: +81-3-6450-1841 KOREA

Apex Tool Group Korea #1503, Hibrand Living Bldg., 215 Yangjae-dong, Seocho-gu, Seoul 137-924, Korea Phone: +82-2-2155-0250 Fax: +82-2-2155-0252

# Cleco

Apex Tool Group, LLC Phone: +1 (800) 845-5629 Phone: +1 (919) 387-0099 Fax: +1 (803) 358-7681 www.ClecoTools.com www.ClecoTools.de

0224 | Cleco is a registered trademark of Apex Brands, Inc. | © 2024