

D

C

B

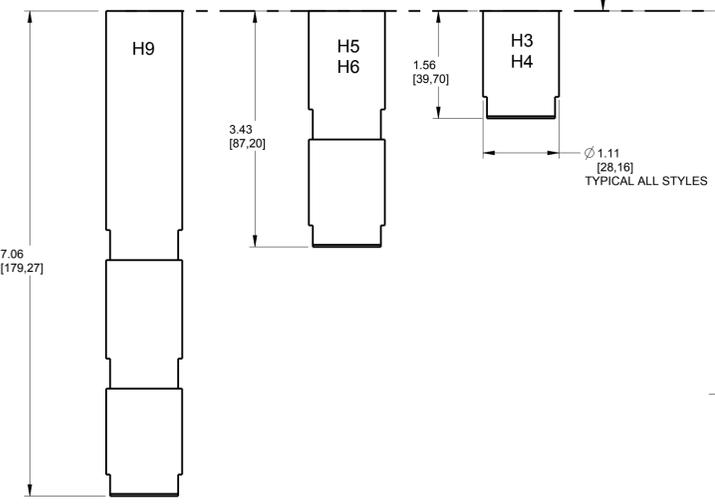
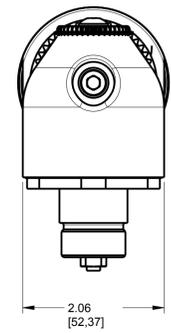
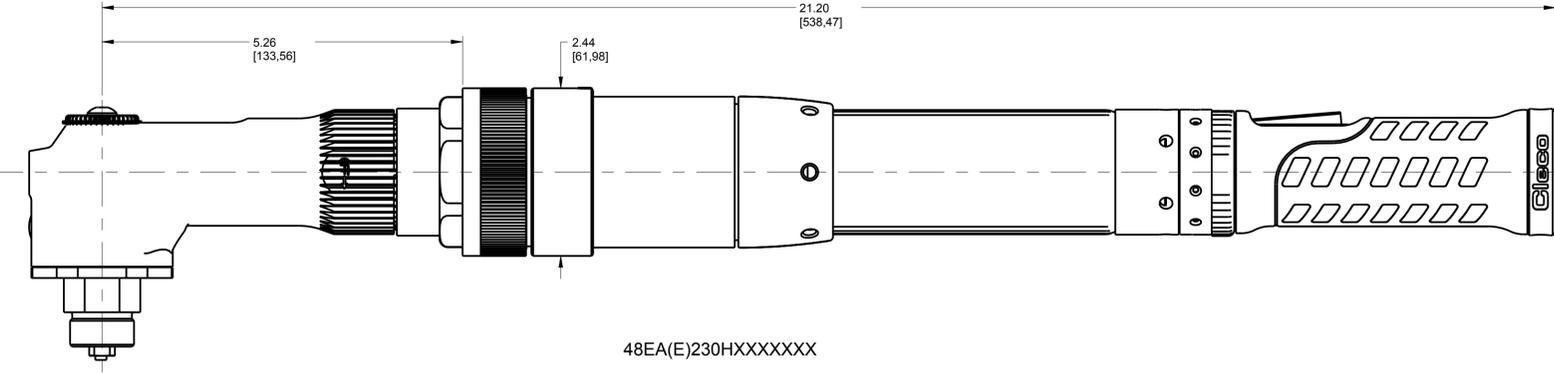
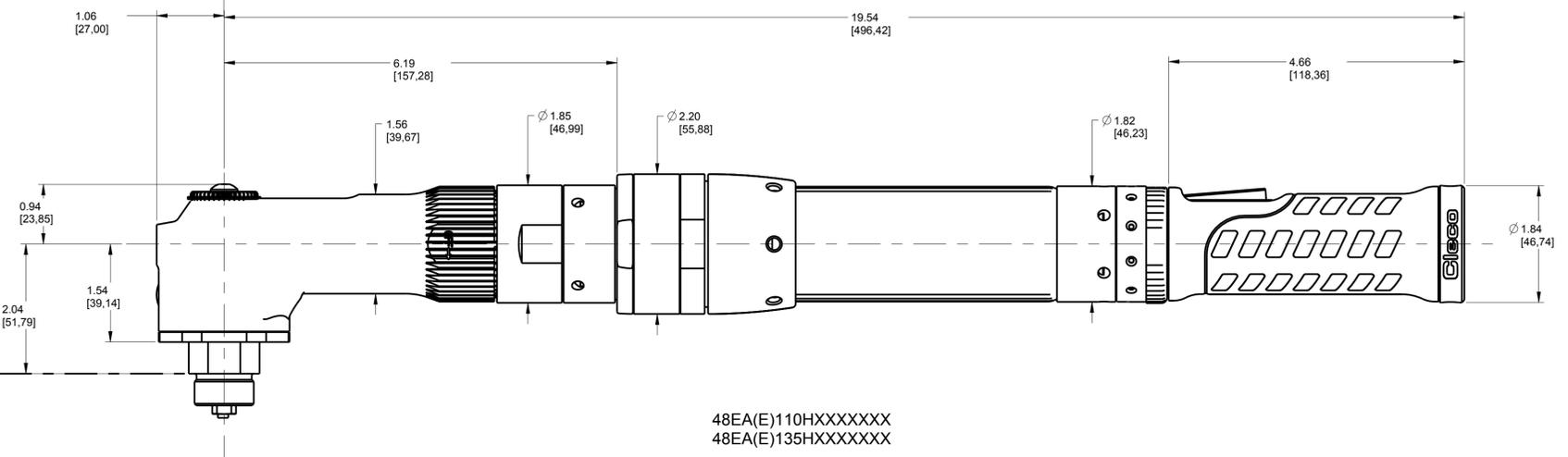
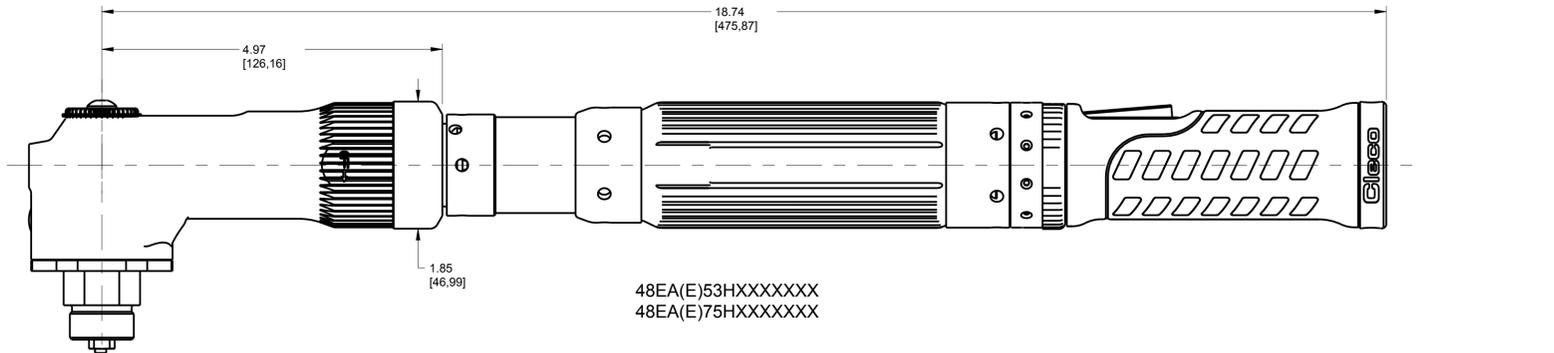
A

D

C

B

A



PRIMARY DIMENSIONS ARE IN INCHES
SECONDARY DIMENSIONS IN BRACKETS [] ARE METRIC AND ARE REFERENCE ONLY

SAMPLE OF TOOL NOMENCLATURE:

- HOLD AND DRIVE SERIES
- 48EAE53H3MGFEA
 - 48EAE135H4MMFMC
 - 48EAE230H6MRFMF

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UNLESS OTHERWISE SPECIFIED: TWO PLACE DECIMALS ± .01, THREE PLACE DECIMALS ± .005, FOUR PLACE DECIMALS ± .0005		MACHINE SURFACES: GEOMETRIC SYMBOLS PER ANSI Y14.5, MACHINE FILLETS: .015 MAX, BREAK SHARP EDGES: .015 MAX		ANGULAR SURFACES TO BE TRUE WITHIN ± 1°, FEATURES ON COMMON TO BE CONCENTRIC WITHIN .010 TOTAL	
ZONEREV	REVISION	DATE	BY		
MATERIAL			DESCRIPTION		
ASSEMBLY			DIMOUT DRAWING		
HEAT TREAT			48 SERIES		
HARDNESS			NUTRUNNER		
FINISH			DRAWN BY	DATE	ENG APP
SIMILAR TO			REH	10/13/11	J. CARNABUCI
SCALE			DWG SIZE	SHEET	REV. DATE
3:4			D	1 OF 1	1
PART NO.			DRAWING NO.		
SEE DRAWING			SH11258		